Solenoid modular poppet valves

valves

Shown: VP-12

VP-series

Solenoid directional valves control the direction of the oil flow to each cylinder port.

Application

VP-series

With the use of a -12 manifold, these valves allow quick and easy assembly of hydraulic control valves on your Enerpac ZW-series pump. For remote mounting of these valves use a WM-10 manifold.



Power sources

Collet-Lok® product line

Swing clamps

Work supports

Linear clamps

PSCK-8, -9 VFC-3 PRV-1 PB-1 TRK-3

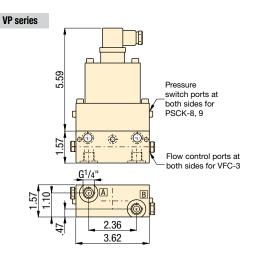
Enerpac VP-series valves mounted on -12 manifold, mounted on a ZW-series workholding pump.



ENERPAC.

Solenoid directional valves

- Dual poppet valve design for zero internal leakage
- Inlet check-valve standard
- High cycle switching
- Stackable to 8 valve stations high
- 250-5000 psi operational pressure
- Oil flow capacity 427 in³/min @ 5000 psi
- Oil flow capacity 915 in³/min @ 0 psi
- G1/4" oil connections and integrated filtration
- 24 VDC and 110 VAC available

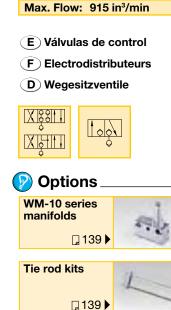


Product selection

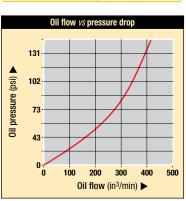
| — | | | |
|---------------------------|-----------------|-----------|---------------------------|
| Voltage @ current | Model number | Flow path | Used with cylinder(s) |
| at 50/60 Hz | | | |
| ▼ 4/3 Closed center | | | |
| 24 VDC @ 1.13 A | VP-11 | | 1x Dbl-act. |
| 110 VAC @ 500 mA | VP-12 | | 1x Dbl-act. |
| | | Рт | |
| ▼ 4/3 Float center | | | |
| 24 VDC @ 1.13 A | VP-21 | | 1x Dbl-act. |
| 110 VAC @ 500 mA | VP-22 | MAGILIM | 1x Dbl-act. |
| | | Ρ́Τ | |
| ▼ 3/2 Normally closed | | | |
| 24 VDC @ 1.13 A | VP-31 | | 1x Dbl-act. / 2x Sgl-act. |
| 110 VAC @ 500 mA | VP-32 | | 1x Dbl-act. / 2x Sgl-act. |
| | | φ φ | |
| ▼ 3/2 Normally open | | | |
| 24 VDC @ 1.13 A | VP-41 | | 1x Dbl-act. / 2x Sgl-act. |
| 110 VAC @ 500 mA | VP-42 | | 1x Dbl-act. / 2x Sgl-act. |
| | | φ φ | |
| 3/2 1 port normally close | ed, 1 port norm | ally open | |
| 24 VDC @ 1.13 A | VP-51 | | 1x Dbl-act. / 2x Sgl-act. |
| 110 VAC @ 500 mA | VP-52 | | 1x Dbl-act. / 2x Sgl-act. |
| | | A A | |

Note: DIN 43650 electrical connector included. Valve weight 6.5 lbs (3,0 kg.).

VP-series



Pressure: 5000 psi



2-position poppet valves

Shown: VST-1401D, VSS-2210D



🜔 VSS, VST-series

Solenoid and air piloted directional control valves. Poppet design for zero leakage promote system efficiency. Increases the life of your workholding pump by decreasing internal valve leakage.

Application

Advance and retract for singleand double-acting cylinders. The valves require check valves for positive load holding and can be installed for the same independent operation with single-acting cylinders by blocking the B port.

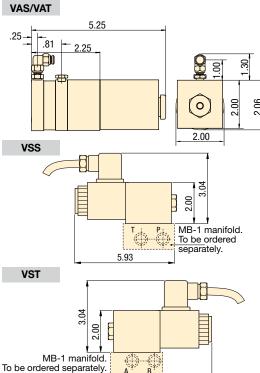
VSS-2210D mounted directly on a Turbo II air pump for use on positive clamping fixture.



ENERPAC.

Zero leakage poppet valves increase efficiency

- Poppet valve design for zero leakage
- 4-way, 2-position float offset or normally open
- D03 or CETOP3 mounting pattern
- DIN-standard rectifier plugs for easy connection to power source
- · Air operated models eliminate need for electricity
- Including O-rings and mounting bolts
- SAE manifold ports simplify plumbing
- Inline check valve provides positive load holding



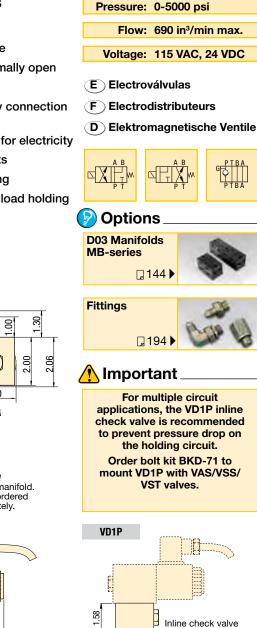
5.93

Product selection

| Valve flow path | Solenoid voltage @ current | Model number | Hydr. symbol | Pressure range | Pressure drop ¹⁾ | Max. oil flow |
|----------------------|----------------------------------|-----------------|-----------------|-------------------|--------------------------------|------------------|
| | at 50/60 Hz | | | psi | psi | in³/min |
| ▼ Solenoid poppet va | lves – Normally open | | | | | |
| 4-way, 2 position | 60-100 psi max. | VAS-0710D | AB | 0-5000 | 180 | 690 |
| 4-way, 2 position | 24VDC @ 1.60 A | VSS-1410D | AXIE w | 0-5000 | 180 | 690 |
| 4-way, 2 position | 115VAC @ .40 A | VSS-2210D | PI | 0-5000 | 180 | 690 |
| Solenoid poppet va | lves - Normally closed | l | | | | |
| 4-way, 2 position | 60-100 psi max. | VAT-0710D | AB | 0-5000 | 180 | 690 |
| 4-way, 2 position | 24VDC @ 1.60 A | VST-1410D | | 0-5000 | 180 | 690 |
| 4-way, 2 position | 115VAC @ .40 A | VST-2210D | РТ | 0-5000 | 180 | 690 |
| ▼ Inline check valve | | | | | | |
| _ | - | VD1P | G | 0-5000 | 0 | 690 |
| | | | PTBA | | | |

¹⁾ Pressure drop from P-A or P-B at maximum oil flow of 690 in³/min.

VA, VS, VD-series



倁

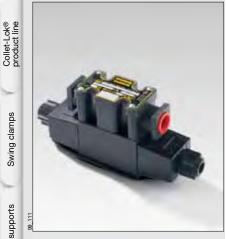
Power sources

Collet-Lok® product line

140

Solenoid spool valves, D03/CETOP3

Shown: VEX-11 valve

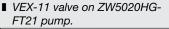


VE-series \square

Spool style solenoid valves and control modules are used in circuits that do not require zero leakage.

Application

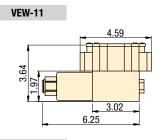
Used to control the advance and retract of single acting and double acting cylinders. The dual check valve can be used to lock pressure in a group of cylinders. The dual flow control offers independent control of cylinder advance and retract speeds. The pressure reducing valve sets a circuit pressure lower than the main pump pressure.



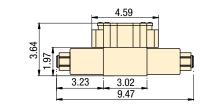


D03 Direction Valve and accessories

- D03 mounting pattern
- Directional valves
- Pilot operated check valve
- · Dual flow control
- · Pressure reducing valve





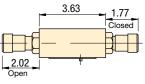


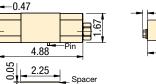


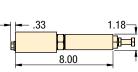




0.64







Product selection

| Valve flow path | Solenoid voltage 50/60 hz | Model number | Hydraulic symbol | Pressure range | Pressure drop | Maximum oil flow |
|-------------------------|---------------------------------|-----------------|--|-------------------|------------------|---------------------|
| | | | | psi | psi | gpm |
| 2-position/4 way | 24 VDC | VEW-11 | | 0-5000 | 125 | 8 |
| | 1.32 Amps | | | | | |
| | | | | | | |
| 3-position/4 way, | 24 VDC | VET-11 | | 0-5000 | 150 | 8 |
| Closed center | 1.32 Amps | | | , | | |
| | | _ | | | | |
| 3-position/4 way, | 24 VDC | VEX-11 | | 0-5000 | 165 | 8 |
| Float center | 1.32 Amps | - | MAITIN | 1 | | |
| | | - | | | | |
| Dual flow control | - | VFC-4 | | 0-5000 | - | 10 |
| | | | A PTB | | | |
| | | | | | | |
| Dual pilot operated | - | VD2P | | 0-5000 | 200 | 15 |
| check valve | | | | | | |
| | | | АРТВ | | | |
| Pressure reducing valve | - | PRV-6 / | | 435-4350 | - | 3 |
| | | PRV-7 | The second secon | 75-2000 | | |
| | | | Landara di Angelandara di Ang | | | |

VE-series

Voltage: 24 VDC **E** Electrovávulas **(F)** Electrodistributeurs **D** Elektromagnetische Ventile Options D03 Manifolds **MB-series** 144 Fittings 194

Pressure: 0-5000 psi

Flow: 3-15 gpm

Important

To hold the pressure in a clamping circuit, use the VEX11 valve with the VD2P check module. Do not use D03 spool valves with pressure shutdown pumps.

PRV-6, PRV-7

Swing clamps

Work supports

Linear clamps

Power sources

VMM, VMT-serie

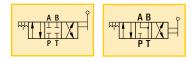
Manual valves, D03/CETOP3

Shown: VMMD-001, VMTD-001

Pressure: 5000 psi

Flow: 1040 in³/min

- E Válvulas de control de 4 vias
- (F) Distributeurs à 4 voies
- D 4-Wege-Ventiler



Options



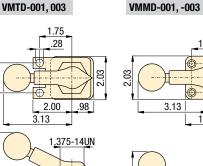
For multiple circuit applications, the VD1P inline check valve is recommended to prevent pressure drop on the holding circuit.

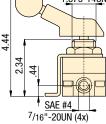
See page 145 for mounting bolt information.

Pressure on return side (tank) should not exceed 250 psi.

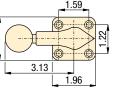
Manual control of single and double-acting cylinders

- · Near zero leakage pressure seal design
- 4-way, 3-position
- Detented handle positions
- · Low handle effort 12 lbs, even at full pressure
- Handle can be repositioned for side by side valve mounting
- · Compact size for directly mounting on fixture for individual circuit control
- D03/CETOP 3 mounting pattern

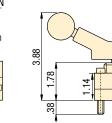


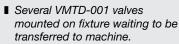


3.13

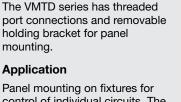


#10-24UNC









Panel mounting on fixtures for control of individual circuits. The blocked pressure port in the center position allows demand style pumps to stall out, saving energy.

VMM and VMT-series Manual directional control valves

for single- and double-acting cylinder control. Lapped pressure

seal surface provide near

zero leakage.

The valves require check valves for positive load holding.

Valves

Product selection

| Valve mounting pattern | Mounting bolts included | Oil ports | Model number | Hydraulic symbol | Pressure range | Pressure drop ¹⁾ | Max. oil flow |
|------------------------------|-------------------------------|---------------|------------------------------|---------------------|-------------------|--------------------------------|------------------|
| | | | | | psi | psi | in³/min |
| ▼ 4-way, 3-pos | ition control | /alves | | 4.0 | | | |
| Panel mtg. | - | SAE #4 | VMTD-001 | | 0-5000 | 70 | 1040 |
| D03/CETOP 3 | #10-24uN | - | VMMD-001 | PT | 0-5000 | 70 | 1040 |
| Panel mtg. | - | SAE #4 | VMTD-003 | | 0-5000 | 70 | 1040 |
| D03/CETOP 3 | #10-24un | - | VMMD-003 | ╵╙╺╝┰╶╢┻┘╵ | 0-5000 | 70 | 1040 |
| Pressure drop from | m P-A or P-B a | t maximum oil | flow of 1040 in ³ | /min | | | |

ximum oil flow of 1040 in³/min.

Seal material: Buna-N, Polyurethane.

www.enerpacwh.com

143 ENERPAC.

Solenoid modular valves Application & selection

Shown: VEC-15600D, VEC-15000B, VEK-15000B



VE-series

Solenoid modular valves are especially well suited for workholding and production applications. With 11 possible flowpaths and 2 manifolds, for either Enerpac's submerged pump or a remote NPT mount, you can "custom build" a valve for almost any application.

Application

Ideal when mounted on remote manifold for applications where independent control of multiple cylinders is required.

ENERPAC.

Unmatched combination of possibilities

- Relief valve and pilot-operated check accessory valves are stackable eliminating external plumbing
- Remote and pump mounting
- Mounting bolts included with each modular valve

Select the required valve flow path

| Valve flow path | For cylinder | Valve code | Hydraulic symbol |
|---------------------------|---------------|---------------|---------------------|
| ▼ 2-way, 2-position (2/2) | | | |
| Normally closed | Unloading * | VEH | |
| Normally open | Unloading * | VEK | |
| ▼ 3-way, 2-position (3/2) | | | |
| Normally open | Single-acting | VEP | |
| ▼ 3-way, 3-position (3/3) | | | |
| Tandem center | Single-acting | VEF | |
| Closed center | Single-acting | VEG | |
| ▼ 4-way, 2-position (4/2) | | | A P |
| Crossover offset | Double-acting | VEE | |
| Float offset | Double-acting | VEM | |
| ▼ 4-way, 3-position (4/3) | | | |
| Open center | Double-acting | VEA | |
| Closed center | Double-acting | VEB | |
| Tandem center | Double-acting | VEC | |
| Float center | Double-acting | VED | |

* VEH and VEK valve models require the use of tank port for dump or unloading.

Product spefications

| Pressure range | Maximum oil flow | Voltage @ Hz | Amperage draw | |
|-------------------|---------------------|---------------------|---------------|----------------|
| psi | in³/min | | Am inrush | ips holding |
| 0-10,000 | 920 | 24 VDC @ 50/60 Hz | - | 2.5 |
| 0-10,000 | 920 | 115 VAC @ 60 Hz | 3.6 | 1.0 |
| 0-10,000 | 920 | 220/240 VAC @ 50 Hz | 1.3/1.4 | .45/.53 |
| 0-10,000 | 920 | 230 VAC @ 60 Hz | 1.8 | .50 A |

Note: Seal material: Buna-N, Polyurethane. DIN43650 Valve plug included on remote mounted valves.

Collet-Lok® product line

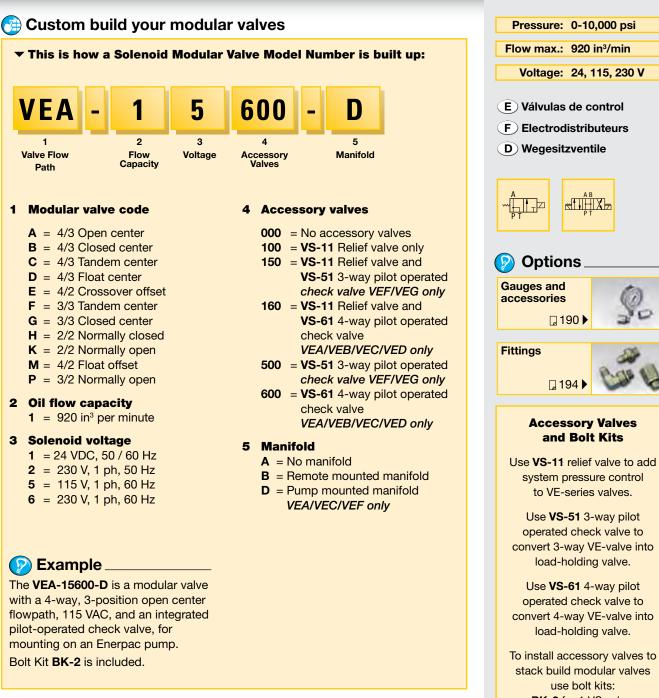
Swing clamps

Work supports

Linear clamps

146

Dimensions & options VE-series



Modular Valve

3.50

3.00

00

75

Remote Mounted

P

3.50

3.00

 ف 🖗

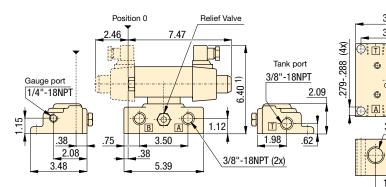
Ġ,

Β (

3/8"-18NPT (4x)

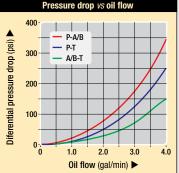
VE series

Modular Valve Pump Mounted



¹⁾ add 1.85 inch for each Accessory Valve. Note: BK-1 Bolt Kit is included with each modular valve.

www.enerpacwh.com



Valves

Pallet components

3-way directional manual control valves Application & selection

Shown: VM-2, VM-3



🜔 V-series

Manual operated 3-way, 2-position and 3-way, 3-position directional control valves for operation of single-acting cylinders. Remote mount valves include return line kit for connecting the valves to pump reservoir.

Application

Pump mounted valves provide centralized control of pump output for cylinder cycling. Remote mounted at any convenient point along the system where control of cylinders is needed.

Four VC-15 Energia manual valves mounted on fixture to give independent control of several hydraulic circuits.



Reliable control of single-acting cylinders

- Directional control valves provide advance/hold/retract operation for use with single-acting cylinders
- Remote or pump mounting on most Enerpac pumps
- Return line kit included with remote valves
- Available "locking" option on VC and VM-series valves for load-holding applications

Belect the required center position

Non-locking

 Use in simple clamping circuits. Has interflow between ports when shifted.

Locking center

 For positive load holding without loss of pressure.
Cylinder travel can only resume by shifting valve from hold position.

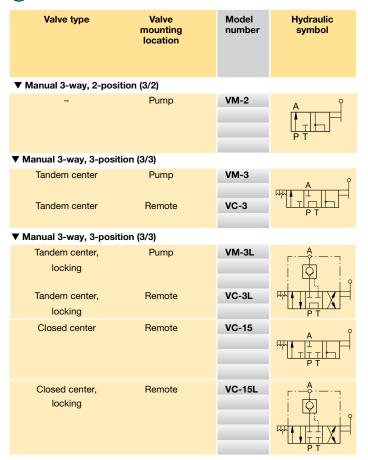
Product selection

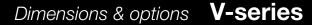
Closed center

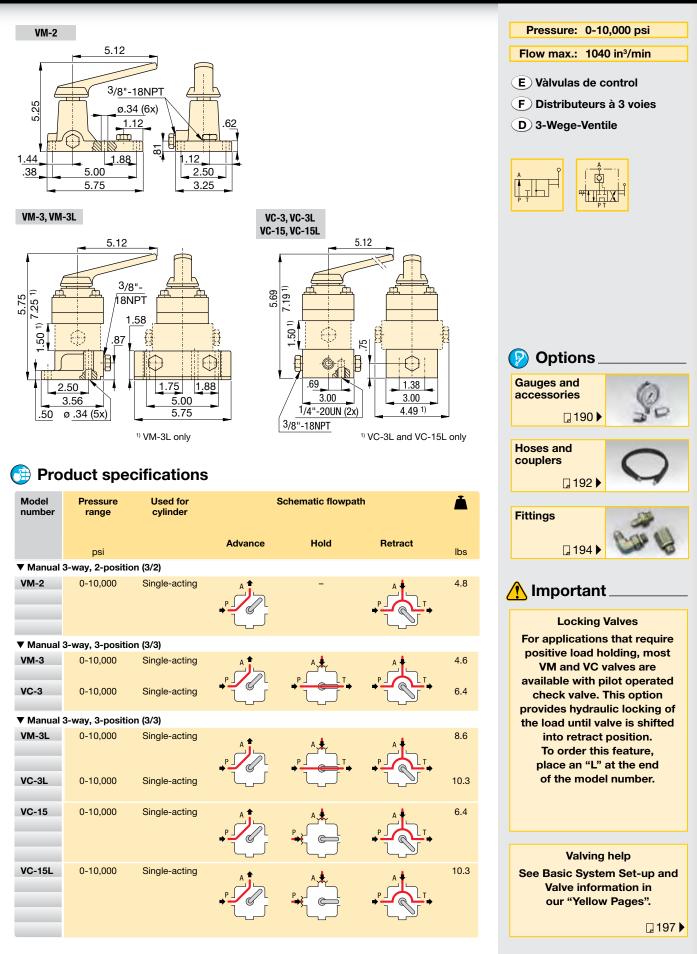
 For multiple valve and cylinder operation.
All ports blocked in the center position.

Tandem center

• For one or multiple cylinder operation. Pump flow is directed back to tank in the center position.







ENERPAC.

Valves

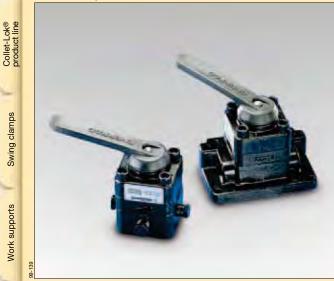
Pallet components

System components

Yellow pages

4-way directional manual control valves Application & selection

Shown: VC-20, VM-4



> V-series

Manual operated 4-way, 3-position directional control valves for operation of double-acting or two singleacting cylinders. Remote mount valves include return line kit for connecting the valves to pump reservoir.

Application

Pump mounted valves provide centralized control of pump output for cylinder cycling. Remote mounted at any convenient point along the system where control of cylinders is needed.

Valves

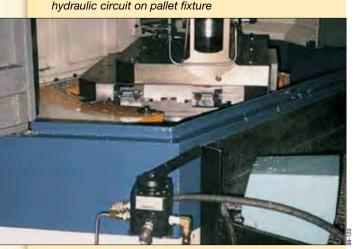
Swing clamps

Work supports

Linear clamps

Power sources

Enerpac VC-4 manual valves mounted to control



Reliable control of double-acting cylinders

- Directional control valves provide advance/hold/ retract operation for use with double-acting or two single-acting cylinders
- Remote or pump mounting on most Enerpac pumps
- · Return line kit included with remote valves
- Available "locking" option on VC and VM-series valves for load-holding applications

Select the required center position

Non-locking

Locking center

 Use in simple clamping circuits. Has interflow between ports when shifted.

For positive load holding

without loss of pressure.

Cylinder travel can only

resume by shifting valve

from hold position.

Closed center

 For multiple valve and cylinder operation. All ports blocked in the center position.

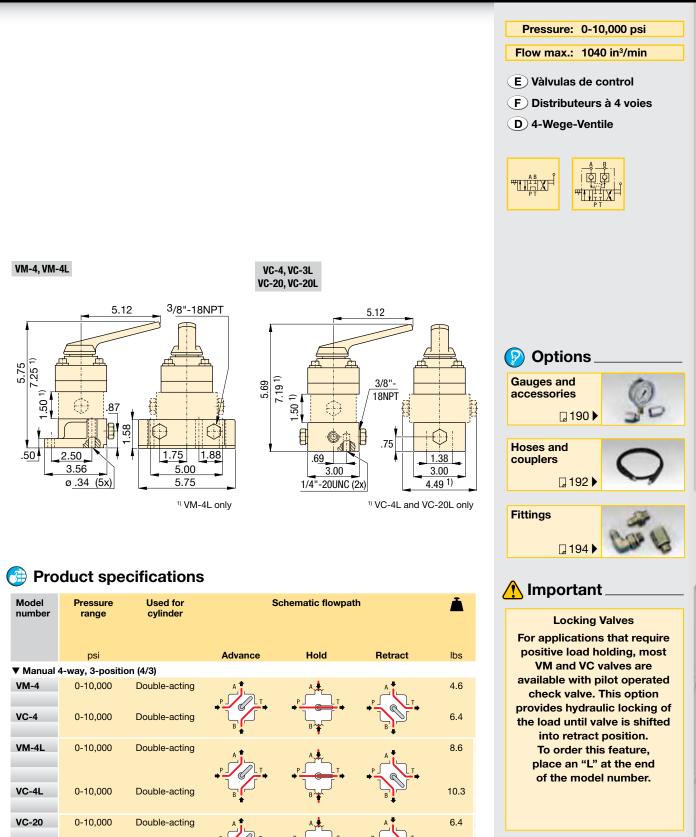
Tandem center

 For one or multiple cylinder operation. Pump flow is directed back to tank in the center position.

Product selection

| Valve type | Valve mounting location | Model number | Hydraulic symbol |
|---------------------------|-------------------------------|-----------------|---------------------|
| ▼ Manual 4-way, 3-posit | tion (4/3) | | |
| Tandem center | Pump | VM-4 | |
| Tandem center | Remote | VC-4 | P T |
| Tandem center, locking | Pump | VM-4L | |
| Tandem center, locking | Remote | VC-4L | |
| Closed center | Remote | VC-20 | |
| Closed center, locking | Remote | VC-20L | |

Dimensions & options V-series



Valving help See Basic System Set-up and Valve information in our "Yellow Pages".

ENERPAC.

10.3

□ 197 ►

www.enerpacwh.com

0-10,000

Double-acting

VC-20L

Valves

Accessory valves Application & selection

Shown: HV-1000A, V-17, V-10, V-12, V-152



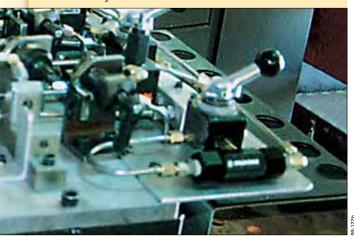
Accessory valves

Enerpac accessory valves are available in a wide variety and many configurations to control hydraulic pressure or oil flow. These valves are used in conjunction with other valves and system components to provide full automation and control.

Application

Accessory valves are used to automate clamp cycles, prevent pressure loss and provide additional operator and component safety.

V-17 Safety check valve installed on a fixture.



Your hydraulic control solution

- Regulate oil flow or system pressure
- All valves feature NPT or SAE porting to insure against leakage at rated pressure
- · Can easily be installed in any system
- All valves are painted, coated or plated for corrosion resistance

Product selection

| Valve type | Maximum pressure | Model number | Oil ports |
|--------------------------|---------------------|-----------------|--------------|
| | psi | | |
| Holding valve, air pilot | 3000 | HV-1000A | 1/8" NPT |
| Holding valve, modular | 3000 | MHV-1 | 1/8" NPT |
| Pressure limiting valve | 3000 | PLV-40013B | 1/8" NPT |
| Manual shut-off valve | 5000 | V-12 | SAE #4 |
| Auto-damper valve | 10,000 | V-10 | 1/2" NPT |
| Safety check valve | 10,000 | V-17 | 3/8" NPT |
| Pressure relief valve | 10,000 | V-152 | 3/8" NPT |

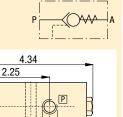
Product specification

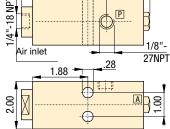
HV-1000A Air pilot holding valve

- Holds fluid under pressure offering independent control of different branches of the
- same fixtureValve can control the pilot air and the booster in
- Max, oil flow 305 in3/min

sequence

 Works with the VA-42 fourway air valve and a booster

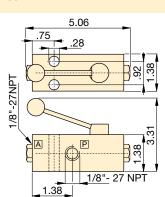




MHV-1

Modular holding valve

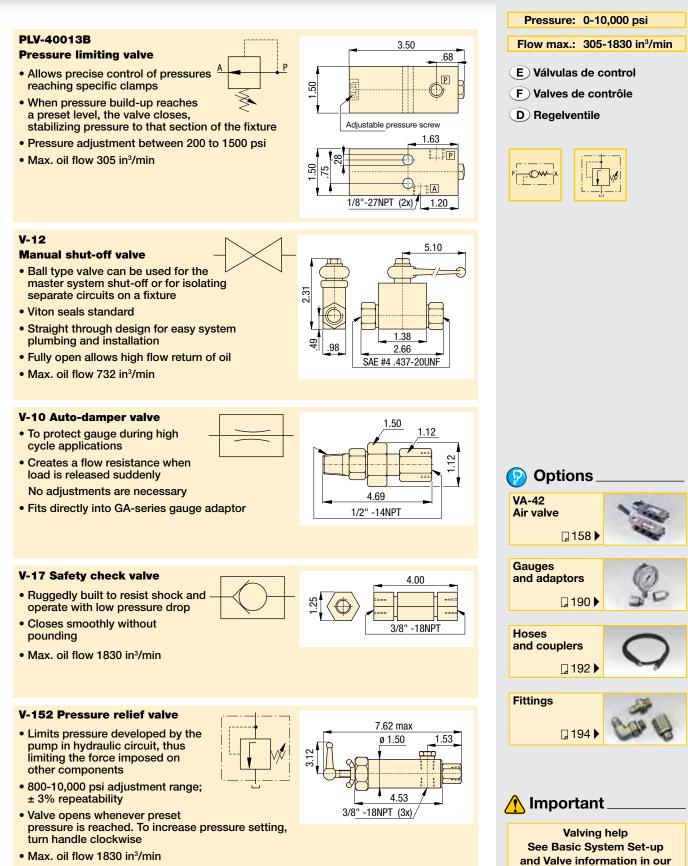
- Allows separate operation of clamping fixtures with a single power source
- Ideal for applications when fluid feed lines are impractical. If system pressure is interrupted, the MHV-1 will hold the pressure beyond the valve
- Max. oil flow 305 in³/min
- To release system pressure, rotate valve handle in either direction 90° to release and retract system pressure



Collet-Lok® product line

Power sources

Dimensions & options MHV, HV, PLV, V-series



• Includes 3 ft. return line hose kit

□ 197 ►

"Yellow Pages".

ENERPAC.

Valves

Pallet components

System components

Yellow pages