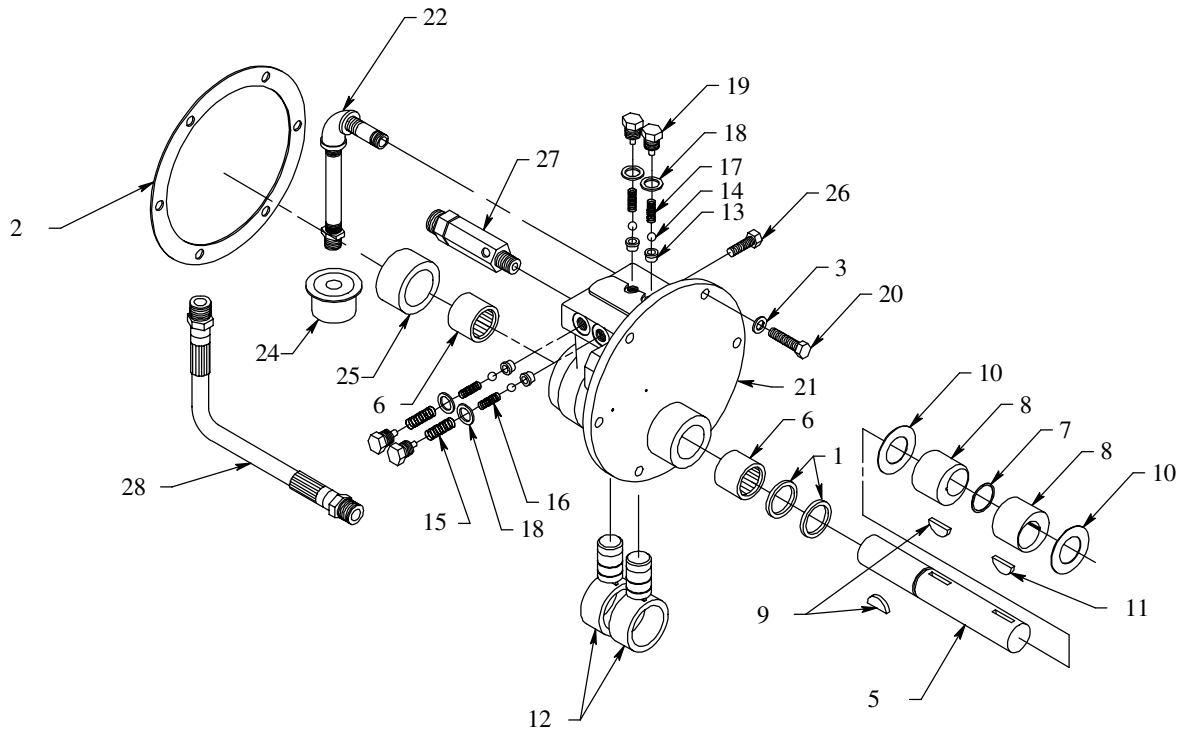
MODEL 20 PUMP PARTS LIST



NO.	PART NO.	QTY. REQ.	PART DESCRIPTION
	1433		**SEAL KIT**
1	1028	2	OIL SEAL
2	1012	1	PUMP GASKET
3	1030	6	ALUMINUM WASHER
	1430		**SHAFT AND BEARING KIT**
5	1002	1	SHAFT
6	1023	2	NEEDLE BEARING
7	29466A	1	SPIROLOX RING
8	1004	2	ECCENTRICS
9	1026	2	KEY, ECCENTRIC
10	1055	3	NYLON THRUST WASHER
11	1027	1	KEY
	1431		**PISTON and CONNECTING ROD KIT**
12	1006	2	PISTON and ROD ASSEMBLY
	1432		**INTAKE and EXHAUST VALVE KIT**
13	1043	4	SEAT
14	1015	4	BALL
15	1041	2	CAGE SPRING
16	2264	2	EXHAUST SPRING
17	1016	2	INTAKE SPRING
18	1009	4	WASHER
19	1008	4	PORT STUD
			REMAINING PUMP PARTS
20	1035	6	CAP SCREWS
21	1059		PUMP CASTING (Not Sold Seperately)
22	1664	1	INTAKE PIPE
24	2664	1	INTAKE SCREEN
25	1033	1	REAR BEARING HOUSING
26	1040	1	HOUSING SET SCREW & NUT
27	1060	1	RELIEF VALVE (SPECIFY PUMP MODEL, SERIAL#, PRESS. & RPM)
28	--		HOSE - SPECIFY RESERVOIR SIZE WHEN ORDERING

NOTE: LETTER CODE INDICATES RELIEF PRESS. SETTING AND IS LOCATED ON REAR MAIN BEARING HOUSING. NEW VALVE GASKETS ARE RECOMMENDED WHEN REPLACING PUMP. THE PUMP MODEL # AND SERIAL # ARE LOCATED ON FRONT OF PUMP.